



CERTIFICATE



of the factory production control (FPC)

2515 – CPR – 241008.SCT

In compliance with Regulation No. 305/2011/EU of the European Parliament and of the Council of March 09, 2011 (the Construction Products Regulation - CPR), this certificate applies to the construction product:

The following construction product was submitted by the manufacturer in the factory of a factory production control and an initial test according to the test plan prescribed in the harmonized technical specifications.

The notified body

SteelCERT GmbH – Notified Body Number 2515

carried out an initial testing of the plant and the factory production control, evaluation and certification of the factory production control.

Components:	Structural components according to EN 1090-2 up to EXC3 (steel structures)
CE-methods of Declaration:	ZA.3.2, ZA.3.3, ZA.3.4, ZA.3.5 according to EN 1090-1:2009+A1:2011-11
Scale of manufacturing:	<ul style="list-style-type: none">• Dimensioning• Construction• Welding• Heat treatment• Mechanical joining• Corrosion protection
Distributor: (Manufacturer or authorised representative)	Grabner Stahl & Maschinenbau GmbH Ziegeleigasse 10 A - 8230 Hartberg
Manufacturer's works: (Plant(s) of manufacturer)	Grabner Stahl & Maschinenbau GmbH Ziegeleigasse 10 A - 8230 Hartberg
Confirmation statement:	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in the Annex ZA of the standard EN 1090-1: 2009+A1:2011 under system 2+ are applied and that the factory production control fulfills the prescribed requirements set out above.
Beginning of validity period:	October 28, 2024 (Date of first issue)
Next surveillance:	October 27, 2027
Duration of validity:	This certificate will remain valid as long as the factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Comments:	Only valid in connection with the FPC certificate 2515-CPR-241008W1.SCT

Lassnitzhoehe, October 28, 2024

Ing. Prutsch Werner BSc
Certification body



0239 0822-4835-3128

Inspection body • Evaluation body • Certification body

SteelCERT GmbH, Autal 55, 8301 Lassnitzhoehe, Austria

Phone +43 316 271275, www.steelcert.at

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welding certificate



according to EN 1090-1, Table B.1

2515 – CPR – 241008W1.SCT

Manufacturer: Grabner Stahl & Maschinenbau GmbH
Ziegeleigasse 10
A - 8230 Hartberg

Manufacturer's works: Grabner Stahl & Maschinenbau GmbH
(Plant(s) of manufacturer) Ziegeleigasse 10
A - 8230 Hartberg

Technical specification: EN 1090-2

Execution class(es): EXC3 nach EN 1090-2

Welding process(es): 111 - Lichtbogenhandschweißen
according to EN ISO 4063 135 - MAG-Schweißen mit Massivdrahtelektrode
141 - Wolfram-Inertgas-Schweißen
136 - MAG-Schweißen mit schweißpulvergefüllter Drahtelektrode
783 - Bolzenschweißen mit Hubzündung
784 - Kurzzeit-Bolzenschweißen mit Hubzündung

Material group: 1.1, 1.2 8.1
according to CEN ISO/TR 15608 3.1, 3.2, 3.3 10.1
11.2

Responsible welding coordinator: Ing. Michael Paar, IWE (Certificate No.: IWE AT 1096), geb. 12.02.1986
Title, first name, name, qualification, date of birth

Deputy: Martin Paar, Stufe B, geb. 16.04.1985
Title, first name, name, qualification, date of birth Franz Winkler, Stufe B, geb. 31.01.1971

Confirmation statement: On basis of the regulations of the above-mentioned technical specifications all demands for the welding were fulfilled.

Beginning of validity period: October 28, 2024

Next surveillance: October 27, 2027

Duration of validity: This certificate is valid as long as the regulations of the above-mentioned technical specifications or the production terms of the authoritative company site have not changed substantially.

Comments: in Verbindung mit Zertifikat 2515-CPR-241008.SCT gültig

Laßnitzhöhe, October 28, 2024

Ing. Prutsch Werner, BEP
Certification body



6406-0822-5076-2836

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